

RAYCON BULK

Product Sorting System for bulk materials

- ✓ **Precision inline detection and rejection of metallic and non-metallic contaminants**
- ✓ **Compact, light-weight, modular design, easy to clean and maintain**
- ✓ **Multiple language capability and ease of operation**
- Complete system with integral vibratory feeder and reject unit
- Low material losses using segmented reject system
- High throughput rate
- IFS and HACCP conformity
- State of the art solution for removing dense foreign contaminants from bulk material
- Total system solution



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Performance features



RAYCON BULK product sorting systems detect all contaminants that due to their density, chemical composition, or mechanical dimensions absorb X-rays to greater degree than the surrounding product, for example, metal, glass, ceramics, and stone contaminants in food. RAYCON BULK will also detect some plastics (e.g. PVC, rubber).

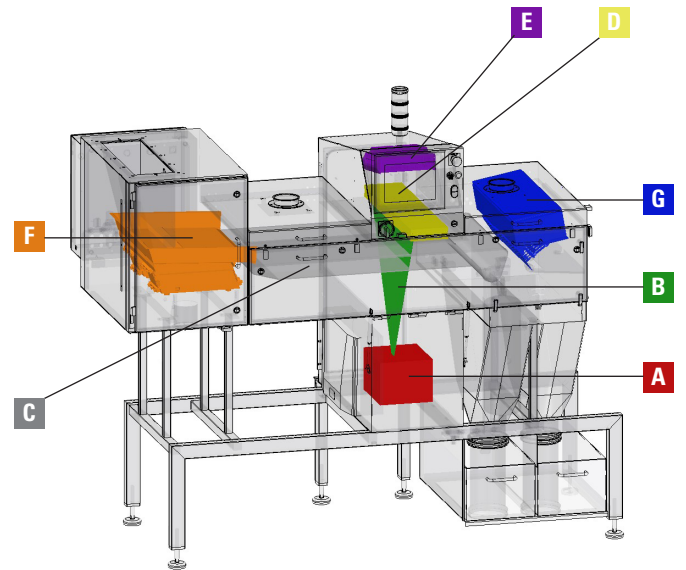
The heart of the RAYCON BULK control is a high performance industrial PC incorporating a real-time operating system and sophisticated image processing software featuring user administration, multi-product memory, etc.

Operator input and set up is via a 10" LCD touch screen monitor (IP65).

RAYCON BULK product sorting systems incorporate the following:

- High performance long-life X-ray tube with integrated high voltage power supply
- High resolution detection unit
- Compact system design and low center of gravity requiring minimum footprint
- Excellent x-ray protection in accordance with all statutory X-ray regulations (<1 mSv/a)
- Easy to clean and maintain
- Flexible rejection and product handling options

Function



The system comprises the following main components:

A X-ray tube

X-rays, emitted from the tube, are collimated through a narrow slot, entering the product as a fan shaped beam from bottom to top. Product height and density determines the amount of X-ray absorbed.

B X-ray beam

C Transport system

A fixed speed conveyor belt transports product through the collimated, line X-ray beam. Scanning takes place line by line.

D Detector unit

The linear detector row installed above the conveyor belt converts the incident X-rays into an electrical signal, from which a digital X-ray image can be created and processed.

E Industrial PC

Images are processed and compared with the "standard" product and "rejected" or "accepted".

F Vibratory Feeder

Bulk material will be uniformly and continuously distributed over the conveyor belt by the vibratory feeder.

G Reject system

Detected contaminants are precisely removed by a segmented reject system with minimal product losses.

Software advantages

Processing software

X-ray images are evaluated by product specific image processing software contaminants detected and rejected.

The RAYCON BULK sorting system's innovative software offers many advantages:

The real-time operating system with flash card ensures

- Exact reject timing of individual contaminants even at high throughput rates
- Safe data storage independent of external influences
- Full processor performance is used for product inspection.
- Control over all hardware components at each process stage
- No UPS is required for system power protection.

Additional features and advantages:

- Ethernet connection for data transfer and remote maintenance
- USB port for saving images, product backup and software updates
- Multiple i/o capability for the connection of photo cells, reject and reject systems, etc. allowing flexible integration into the production line.

Cleaning:

For easy hygiene operations the top cover can be folded away and fixed in the open position. All guard covers are equipped with safety switches which isolate the source when a cover is opened.

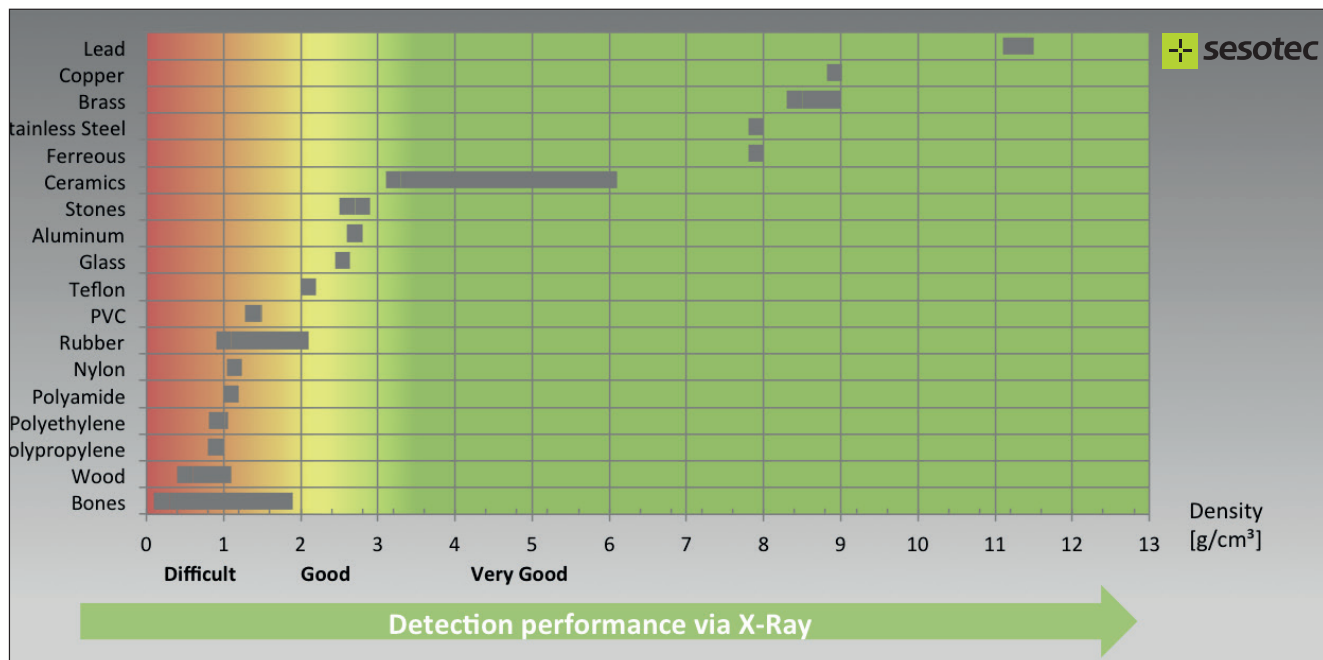
This allows hygienic cleaning of the complete system.

Important information:

X-radiation is classified as ionising radiation but it is not radioactive! In compliance with EU directive 1999/2/EC, Sesotec X-ray systems due to the minimum radiation energy can be used for the contaminant inspection of food materials and with organic products.

The RAYCON product inspection system is subject to statutory X-ray regulations and requires certification.

It is important to observe any country specific regulations!



Detection capability for different materials categorized by density.

For more specific information please request our detailed technical data sheet.

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raycon-bulk-pr-en-0618-v1.1_US

Sesotec system world



Detecting and separating contaminants:

Removing contaminants:

- metals
- plastics
- glass
- ceramics, porcelain, stones
- and many others

Removing from (good material):

- bulk materials
- liquids and pastes
- individually packaged product
- packed and loose items

Product types:

- end-products (food, textiles, plastics etc)
- industrial raw materials
- recycled materials

can be integrated into all types of conveyor systems



Detecting and separating sub-standard products:

Qualitative defects:

- incorrect colour
- agglomerations
- breakages
- air inclusions in packs
- incorrect positioning / distribution

Quantitative defects:

- incorrect weight
- count errors (incorrect number of items in package)

Product types:

- end-products (food, textiles, plastics etc)
- industrial raw materials
- recycling materials

can be integrated into all types of conveyor systems



Sorting mixed materials into single fractions:

Types of material:

- glass
- plastics
- metals
- and many others

Delivery flows:

- bulk materials
- individually packaged product

can be integrated into:

- conveying systems
- bulk material flows

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